



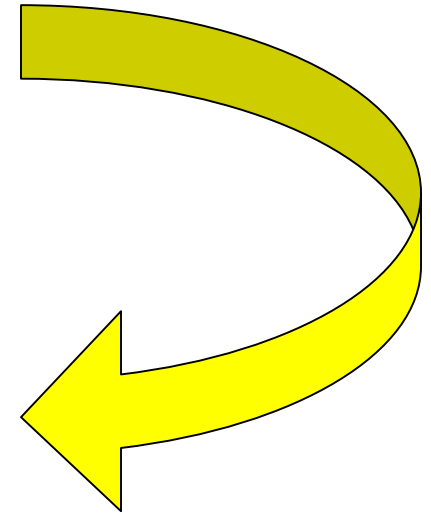
**Food Safety and Lodging  
1320 Research Park Drive  
Manhattan, Kansas 66502**



# FOLLOW ALONG

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Look for the booklet page #



# PRESENTATION OVERVIEW

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Introduction

---

Identifying Common Foodborne Illnesses

---

Food Microbiology

---

Protecting Food in Preparation

---

Consumer Advisory

---

Protecting Food in Serving

---

Safe & Clean

---

Corrective Actions

---

When to Call

---

Contacts

---

Helpful Websites



# POP QUIZ

- Q. What ingredient/s of potato salad require refrigeration?
- A. Potatoes, eggs.



# FOOD SAFETY IS...

---

Important

---

Everyone's Responsibility

---

In Your Hands

---

A Full-Time Job



# FOODBORNE ILLNESS

---

Annual  
estimates  
for the  
United  
States

48 million illnesses

---

128,000 hospitalizations

---

3,000 deaths

---

\$77 Billion cost to the economy

---



# THE REAL COST

Kyle 2003-2006

- Died from E. coli O157:H7 at age 2 and a 1/2
- Spinach



Shirley 1936-2008

- Died from Salmonella at age 73
- Peanut butter



Michael 2004

- Died from Listeria monocytogenes
- Infected through the placenta
- Emergency C-section at 30 weeks
- Lettuce

Source: [StopFoodbornellness.org](http://StopFoodbornellness.org)

# THE REAL COST



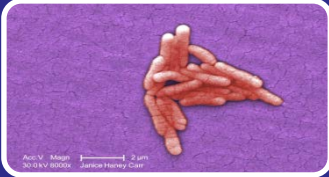
“Lauren Beth, age six years, ten months and ten days, died in my arms while on a life support system at San Diego's, highly respected, Children's Hospital, three days after Christmas on December 28th, 1992. Although at the time we did not know Lauren's true killer, we would soon come to the brutal reality of E. coli O157:H7.

For those of you not familiar with the carnage that E. coli O157:H7 can provide. It is an experience that none of us are prepared to endure, much less observe! Her struggle was valiant, but brutal. After excruciating pain, all of her main organs falling victim to this deadly toxin that is E. coli O157:H7. Three heart attacks, the first of which I was left helpless to witness. Her brain waves were no longer active. Her body was tormented and beaten. Her kidneys, liver and heart were ravaged. Lauren fell into a coma and was taken from my arms forever.”

– Roni (Lauren's Mother)



# HAZARDS



## Biological

- Bacteria, Viruses, Parasites



## Chemical

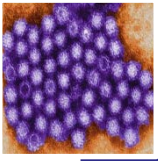
- Cleaners, Degreasers, Sanitizers, Additives, Medicines



## Physical

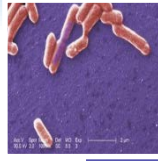
- Glass, Metal Shavings, Fingernails, Jewelry

# BIOLOGICAL HAZARDS



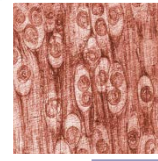
## Viruses

- Norovirus
- Hepatitis A



## Bacteria

- *E. coli*
- *Salmonella*
- *Listeria monocytogenes*

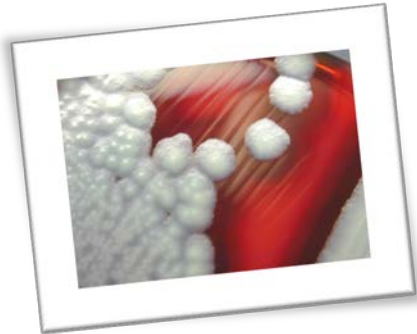


## Parasites

- *Trichinella spiralis*
- *Cyclospora*
- *Cryptosporidium*

# FOODBORNE ILLNESSES

## *Bacillus cereus*



Onset	1-16 hours
Lasts	6-24 hours
Symptoms	Nausea, vomiting, cramping, diarrhea
Common Sources	Rice and rice dishes, vegetables, sauces
Prevention	Proper cooking, cooling, and reheating

# FOODBORNE ILLNESSES

*Campylobacter*

Onset

2-5 Days

Lasts

1-4 Days

Symptoms

Cramping, fever, diarrhea, nausea, headache, vomiting

Common Sources

Unpasteurized dairy, poultry, meats, infected food worker

Prevention

Proper cooking or pasteurization



# FOODBORNE ILLNESSES

*Clostridium perfringens*

Onset

8-24 Hours

Lasts

24-36 Hours

Symptoms

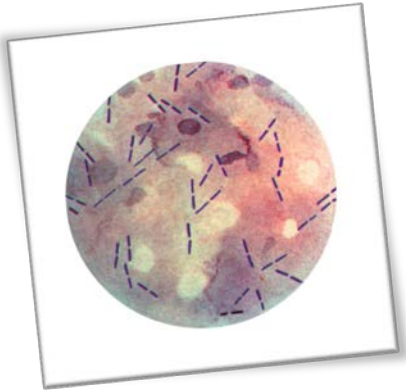
Cramping, diarrhea, nausea

Common Sources

Poultry, meats, beans, gravy, slow-cooked foods

Prevention

Proper cooking and reheating



# FOODBORNE ILLNESSES

Enterohemorrhagic

*E. coli*

Onset

2-10 Days

Lasts

1-4 Days

Symptoms

Diarrhea (often bloody), severe cramping, nausea, vomiting

Common Sources

Raw and undercooked meats (especially ground beef), produce

Prevention

Proper cooking, prevent cross-contamination



# FOODBORNE ILLNESSES

## Hepatitis A

### Onset

10-50 Days

### Lasts

1-2 Weeks to Several Months

### Symptoms

Fever, fatigue, headache, nausea, loss of appetite, vomiting, abdominal pain, jaundice

### Common Sources

Shellfish, ready-to-eat foods contaminated by a carrier

### Prevention

Approved shellfish sources, handwashing, no bare-hand-contact with ready-to-eat foods, employee illness policy



# FOODBORNE ILLNESSES

*Listeria monocytogenes*

## Onset

1 Day to 3 Weeks, up to 10 Weeks

## Lasts

Depends on disease progression, may have permanent effects.

## Symptoms

Nausea, vomiting, fever, chills, headache, meningitis, miscarriages

## Common Sources

Unpasteurized dairy, cheese, vegetables, seafood, poultry, melons

## Prevention

Hold refrigerated (<41° F) food less than 7 days, prevent cross-contamination





# FOODBORNE ILLNESSES

Norovirus

Onset

24-48 Hours

Lasts

1-2 Days

Symptoms

Diarrhea, vomiting, nausea, cramping, fever, headache

Common Sources

Unpasteurized dairy, cheese, vegetables, seafood, poultry, melons

Prevention

Hold refrigerated (<41° F) food less than 7 days, prevent cross-contamination



# FOODBORNE ILLNESSES

## *Shigella*

### Onset

12 Hours to 7 Days

### Lasts

4-7 Days

### Symptoms

Diarrhea (often bloody), cramping, fever, nausea, headache, sometimes vomiting

### Common Sources

Ready-to-Eat Foods from bare-hand-contact. Comes from human feces

### Prevention

Good handwashing, no bare-hand-contact, approved food/water, control flies.



# FOODBORNE ILLNESSES

*Salmonella*

Onset

6 Hours to 3 Days

Lasts

1-3 Days

Symptoms

Cramping, headache, nausea, diarrhea, fever, sometimes vomiting

Common Sources

Undercooked or raw animal foods, infected food workers

Prevention

Avoid cross-contamination, cook thoroughly, good handwashing



# FOODBORNE ILLNESSES

## *Salmonella* Typhi

### Onset

3-60 Days, usually 8-14 Days

### Lasts

2-4 Weeks

### Symptoms

Fever, headache, malaise, loss of appetite, constipation (sometimes diarrhea), joint pain

### Common Sources

Ready-to-Eat Foods from bare-hand-contact.  
Comes from human feces

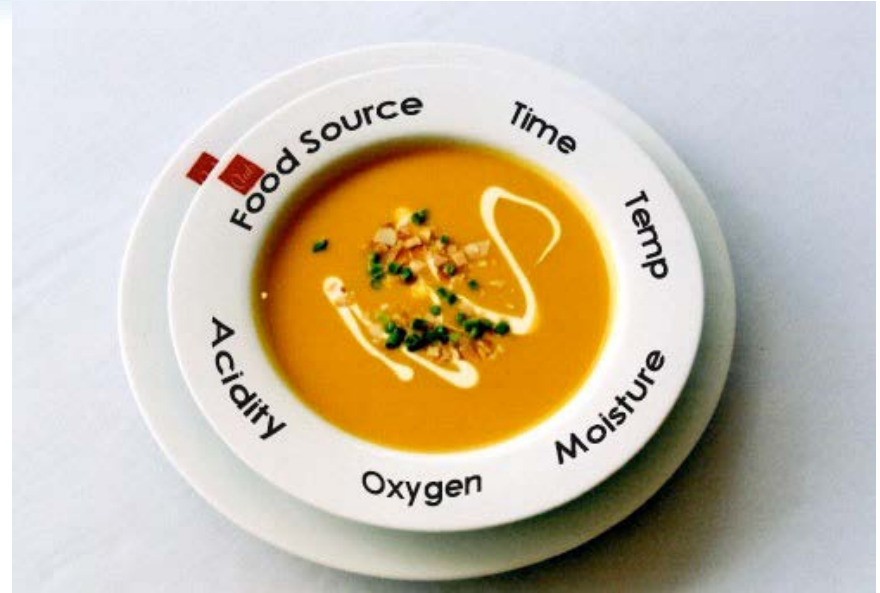
### Prevention

Good handwashing, no bare-hand-contact,  
approved food/water, Employee exclusion



# FOOD MICROBIOLOGY

- Growth Conditions
  - Food Source
  - Acidity
  - Time
  - Temperature
  - Oxygen
  - Moisture



# TCS FOODS

Foods that require Time and Temperature Control for Safety (TCS)

Animal products

Heat-treated Starches

Special Produce



# TCS FOODS

---

Animal  
products

## Meat, Poultry, Seafood, Dairy



Booklet Page 7

# TCS FOODS

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Heat  
treated  
Starches

Rice, Potatoes,  
Beans, Pasta,  
Vegetables





# TCS FOODS

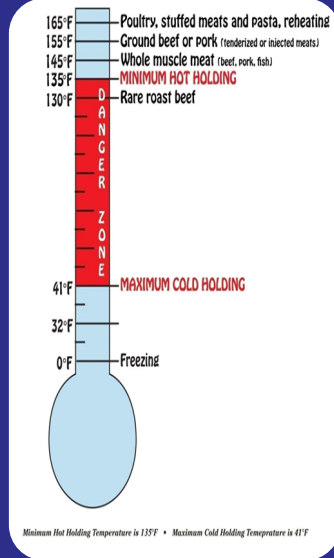
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Special  
Produce

Tofu, Sprouts, Cut  
Melons, Cut tomatoes,  
Garlic in Oil, Cut Leafy  
Greens



# TIME & TEMPERATURE



## Temperature Danger Zone

- 41°F to 135°F
- Rapid Bacterial Growth After 4 Hours

# THERMOMETERS



Use a Calibrated, Sanitized Temperature Measuring Device



Use approved sanitizer or single use alcohol wipe



Thin tip probe for thin foods

- Hamburgers, chicken patties, etc.

# THERMOMETERS



# CHECK FOR ACCURACY



## Ice Slurry

- Fill a cup full of small ice cubes  
Add enough water to fill the spaces
- Place thermometer stem in the ice slurry
- Temperature should read 32°F
- For metal stem thermometers, adjust the calibration nut to 32°F while in ice

# FOOD SAFETY RISK FACTORS



# FOOD SAFETY RISK FACTORS



## FOOD SOURCE

- Food from unapproved or uninspected source
- Unsound or Adulterated food
- Shellfish records not maintained properly





# IMPROPER LABELING



# IMPROPER LABELING



# IMPROPER LABELING



# IMPROPER LABELING



# EMPLOYEE HEALTH

## Employee Reporting to Employer

- Certain Symptoms or Conditions (Big 5)

## Employer Reporting to KDA

- Certain Symptoms or Conditions (Big 5)



# EMPLOYEE HEALTH

---

**BIG**

**5**

*Salmonella* Typhi

---

*Shigella*

---

Enterohemorrhagic *E. coli*

---

Hepatitis A

---

Norovirus

---



# EMPLOYEE HEALTH



Employee  
Restriction



Employee  
Exclusion



# EMPLOYEE HEALTH



## Employee Restriction





# EMPLOYEE HEALTH



## Employee Restriction

- Can't work with food or equipment



# EMPLOYEE HEALTH



## Restrict Employees

- Fever
- Sore Throat w/Fever\*
- Uncovered, Infected Wound (cut, lesion or boil)
- No symptoms but diagnosed w/ Shigella, EHEC E. coli, Norovirus\*



# EMPLOYEE HEALTH



## Highly Susceptible Populations (HSPs)

- Also restrict Employees when exposed to Big 5



# EMPLOYEE HEALTH



## Removing Restrictions

- See Food code 2-201.13



# EMPLOYEE HEALTH



## Employee Exclusion



# EMPLOYEE HEALTH



## Employee Exclusion

- Can't work in the facility



# EMPLOYEE HEALTH



## Exclude Employees

- Vomiting
- Diarrhea
- Jaundice
- Diagnosis:
  - Hepatitis A
  - S. Typhi or Typhoid fever



# EMPLOYEE HEALTH



Highly Susceptible Populations (HSPs) - also exclude Employees when:

- Sore throat w/ fever
- Diagnosed w/ Big 5





# EMPLOYEE HEALTH



## Removing Exclusions

- See Food code 2-201.13



# FOOD SAFETY RISK FACTORS

## POOR PERSONAL HYGIENE:

Lack of appropriate hand washing

Bare hand contact with ready-to-eat foods

Ill food workers

Employees eating, drinking or using tobacco in food areas

Inadequate hand sink

Lack of soap or paper towels



# PRACTICE GOOD HYGIENE



Wash hands only in the hand sink

- Don't use dishwashing, food preparation or mop sinks for handwashing

Sick employees can spread illness

- Enforce sick leave policy or reassign duties

Don't eat, drink, chew gum, or use any form of tobacco in food areas

- Designate non-work areas for breaks

Dry hands with paper towels

- Don't use common cloth towels, wiping cloths, or aprons for hand wiping

Does Mr. Yucky work in your kitchen?



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# PRACTICE GOOD HYGIENE



No bare hand contact with ready-to-eat food!

Wear nails short, clean and unpolished

Restrict rings to plain bands

Cover open cuts and burns with bandages and finger cots or single-use gloves

Does Mr. Yucky work in your kitchen?



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# PRACTICE GOOD HYGIENE



# PRACTICE GOOD HYGIENE



# FOOD SAFETY IS IN YOUR HANDS

Wash your Hands After:

Touching  
hair, face,  
other  
body parts



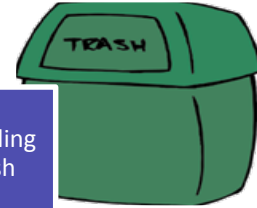
Eating or  
Smoking



Handling  
dirty  
dishes



Handling  
trash



Going to  
the  
Restroom



Handling  
money



Handling  
raw food



Using a  
tissue



# HANDWASH PROCEDURE

- Wet under warm water
- Apply Soap
- Scrub for 10-15 seconds
- Rinse with warm water
- Use paper towel to dry, turn off water, open door





# NO BARE HAND CONTACT

Must not touch Ready-to-Eat food with bare hands (RTE)

## Use

- Deli Tissue
- Spatulas
- Tongs
- Forks
- Dispensing Equipment
- Single-Use Gloves



# GLOVE USE



Glove usage does not replace the need for good hand washing practices

Wash hands before putting on gloves

Put gloves on only when you are ready to handle ready-to-eat food

Use gloves for only one task, such as ready-to-eat foods, then discard

If an interruption occurs during food preparation, remove gloves'

Use clean gloves when you resume food preparation



# GLOVE USE



Dispose of gloves immediately upon removal

Single-use gloves should not be used around heat or hot fats

Gloves are susceptible to contamination, so discard when soiled or damaged

Fabric or re-usable gloves may not be used with RTE food

Avoid single-use gloves made of natural rubber latex



# IS THIS OK?



# FOOD SAFETY RISK FACTORS




## INADEQUATE COOKING:

- Improper cooking temperatures
- Improper reheating temperatures

# CRITICAL TEMPERATURES

DANGER ZONE!

- 
- 165°F - Poultry, stuffed meats and pasta, reheating
  - 155°F - Ground beef or pork (tenderized or injected meats)
  - 145°F - Whole muscle meat (beef, pork) or fish
  - 135°F - MINIMUM HOT HOLDING**
  - 130°F - Rare roast beef
  - 41°F - MAXIMUM COLD HOLDING**
  - 32°F - Freezing
  - 0°F - Frozen Food Storage



- 145°F - Intact Fish, Beef, Pork and Eggs

- 155°F - Non-intact Fish, Beef, Pork, Pooled Eggs

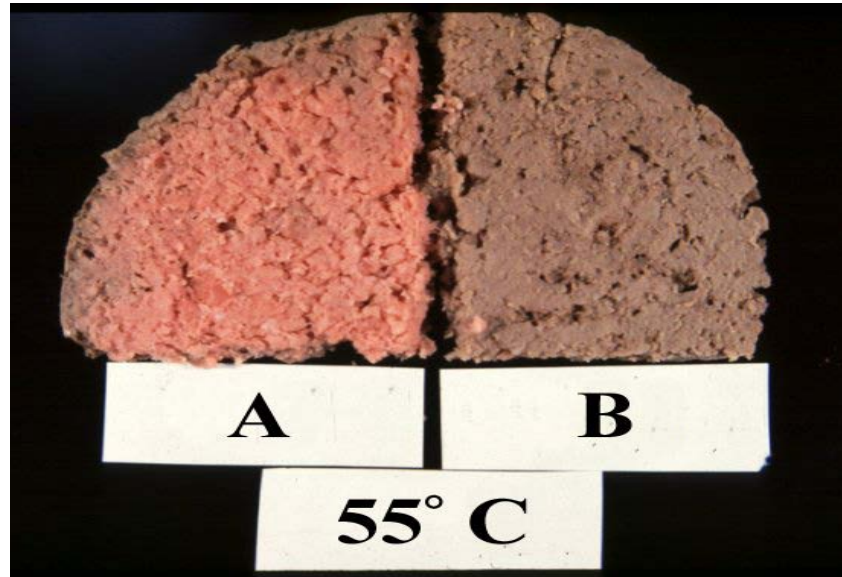


- 165°F - Raw Poultry



# IS IT DONE?

- Eyeball test



*Picture courtesy of the Kansas State University Meat Science Program.*





# IS IT DONE?

- ~~Eye ball~~ test
  - Ground beef may turn brown below 155°F



*Picture courtesy of the Kansas State University Meat Science Program.*

# IS IT DONE?

- Request

**NO!**



# THE ONLY WAY

- Thin-tip probe for thin patties or small pieces



# CONSUMER ADVISORY

You must advise consumers of the risks of eating raw or undercooked:

Hamburgers

Fish

Pork

Eggs

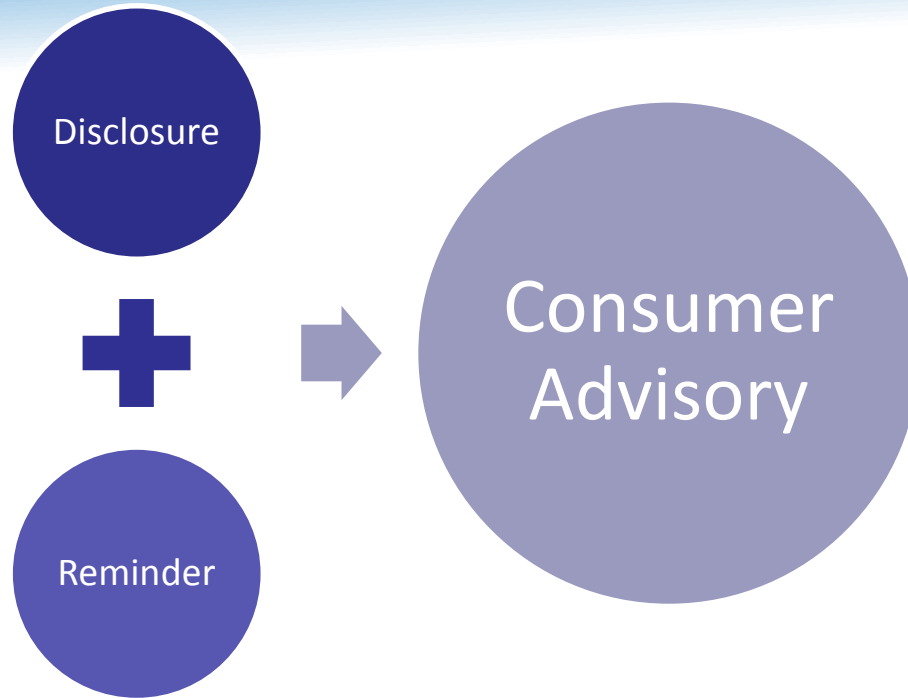
Lamb

Poultry

Shellfish



# CONSUMER ADVISORY



# CONSUMER ADVISORY

## Disclosure

- A description of the animal-derived FOODS
  - “oysters on the half shell (raw oysters),”
  - “raw-EGG Caesar salad,” and
  - “hamburgers (can be cooked to order);” OR
- Identification of the animal-derived FOODS by asterisking them to a footnote that states the items are served raw or undercooked, or contain (or may contain) raw or undercooked ingredients.



# CONSUMER ADVISORY



## Reminder

- Asterisk to a footnote
  - Regarding the safety of these items, written information is available upon request;
  - Consuming raw or undercooked MEATS, POULTRY, seafood, shellfish, or EGGS may increase your RISK of foodborne illness; or
  - Consuming raw or undercooked MEATS, POULTRY, seafood, shellfish, or EGGS may increase your RISK of foodborne illness, especially if you have certain medical conditions.





# CONSUMER ADVISORY



Menu

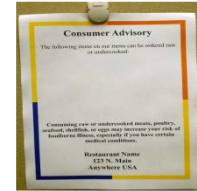


Brochures

Table Tent



Sign



agriculture.ks.gov



Deli Case



# REHEATING

- Reheat previously cooled foods to an internal temperature of 165°F or above
- 41°F to 165°F in less than 2 hours
- Stir frequently to distribute the heat
- Measure the internal temperature with a thermometer
- After reaching 165°F, hold at 135°F or above

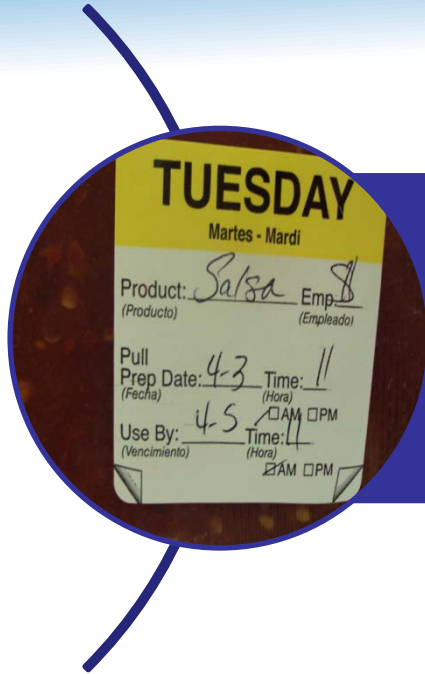


# REHEATING

- Direct heat (stove top) is best
- Steam cookers
- Ovens
- Microwaves
- Reheating in steam tables and crock pots is unsafe



# FOOD SAFETY RISK FACTORS



## IMPROPER HOLDING:

- Improper cold/hot holding temperatures
- Lack of date marking



# HOT & COLD HOLDING

Hold cold food at  
41°F or below

Hold hot food at  
135°F or above

Use proper  
equipment



Stir frequently to  
distribute the  
temperature

Covered foods  
maintain  
temperature longer



# TOO WARM



# TOO WARM

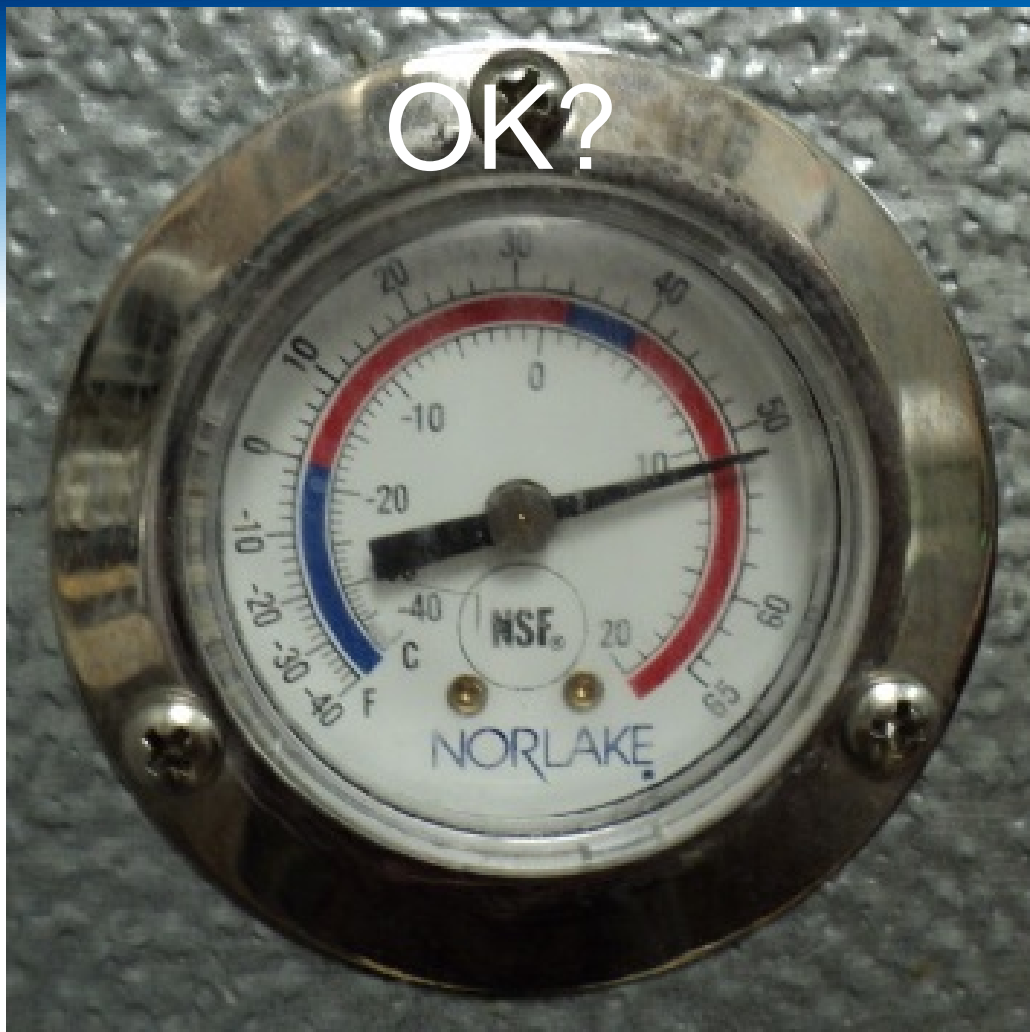


# TOO COOL





OK?



# SAFE BUFFETS



Take food temperatures every 2-3 hours. If food is in the Temperature Danger Zone, take corrective actions (REHEAT, QUICK CHILL or DISCARD)



Determine why the food was in TDZ

Stir foods frequently to distribute temperature. Do not add fresh food to old. “First In, First Out”



# SAFE BUFFETS

Trained food employees must monitor self-service food bars

Require customers to use clean plates and bowls for return trips to the food bar

- Post signs

Protect food from contamination

- Proper serving utensils
- Sneeze guards

Label foods

Required by Kansas Food Code KAR 4-28-8

Please use a clean plate  
each time you visit  
the food bar.  
Thank you!



# COOLING OR HOLDING?



# THAWING



## In a refrigerator

- The best way



## Cold Water (<70°F)

- Less than 2 hours
- Running
- Submerged



## During cooking

- Continuous process



## Microwave

- First step in a continuous process



# WHAT'S WRONG?



# WHY IS THIS WRONG?



# WHY IS THIS WRONG?





# DATE MARKING

## What foods?

Potentially hazardous, Ready-to-eat

Prepared on-site and refrigerated, or commercially processed after the original container is opened

Held for more than 24 hours

## How long?

Hold up to 7 days at 41°F or less

Mark With the Date To Be Consumed By or Discarded

Day 1 is prep or open date (add 6 to the date)



# DATE MARKING



When removed from  
the freezer

- Mark to consume within 24 hours
- Mark with remaining days-subtract days held in cooler before freezing



# OK?



# COOLING

From 135°F to 41° in less than 6 hours

From 135°F to 70° in the first 2 hours

Room temperature ingredients to 41°F in  
less than 4 hours



# COOLING



Shallow metal pans - 2" - 4" deep

- Leave pan partially uncovered
- Refrigerate immediately
- DO NOT stack hot pans - allow for air flow

# COOLING



## Ice Bath

- Fill a clean sink or large pan with ice and fill spaces with cold water
- Divide product into 1 gallon containers
- Immerse product pan to depth of product in sink or larger pan until it is level with the ice
- Agitate/stir every 10 minutes using an ice paddle or other equipment
- Drain water and replenish ice as it melts
- Use a clean thermometer to monitor the temperature of the food
- Refrigerate immediately after the food has cooled to 41°F

# COOLING

## Small Portions - reduce the mass/volume

- Divide food into smaller pans
- Separate food into smaller or thinner portions (2" depth for thick foods/ 4" for thick liquids)
- Cut or slice portions of meat no larger than 4 inches or 4 pounds



# COOLING

## Hints

- Add ice directly to the product as an ingredient
- Use rapid chill refrigeration equipment that encourages quick cooling
- Never try to cool foods in plastic containers
- Never allow foods to cool at room temperature





# WILL IT COOL IN TIME?



# FOOD SAFETY RISK FACTORS



## CONTAMINATION:

- Raw animal products not separated from ready-to-eat foods
- Species not separated
- Equipment not properly cleaned and sanitized

# AVOID CROSS CONTAMINATION

**Incorrect**














**Correct**



Use Separate Cutting Boards for Raw Meats & Cooked or Ready-to-Eat Foods

# AVOID CROSS CONTAMINATION

Store food properly to prevent cross contamination that can lead to Foodborne Illness.

Cooked Foods			
			
Raw Beef	Raw Pork	Raw Poultry	Raw Seafood
			
			

# WHAT'S WRONG?



# AVOID CROSS CONTAMINATION

- Clean and sanitize all utensils and surfaces that touch food:
  - after each use
  - when changing product
  - between raw animal types (beef, pork, fish, etc.)
  - frequently when preparing large amounts
  - between raw meats and cooked or ready-to-eat foods



# CLEAN & SANITIZE

Items must be clean to the sight and touch

Items must be sanitized after cleaning



# IS IT CLEAN?





# IS IT CLEAN?



# MOLDY SODA NOZZLE



# MOLDY ICE BIN



# 3-COMPARTMENT SINK

- Scrap
- Wash
- Rinse
- Sanitize
- Air Dry



# 3-COMPARTMENT SINK

- Scrap
  - Remove scraps so cleaning is more effective



# 3-COMPARTMENT SINK

- Wash
  - Clean and sanitize sinks and drain boards
  - Pre-soak/pre-rinse all eating utensils and equipment
  - Use 110°F water and detergent



# 3-COMPARTMENT SINK

- Rinse
  - Use clean, 110°F water



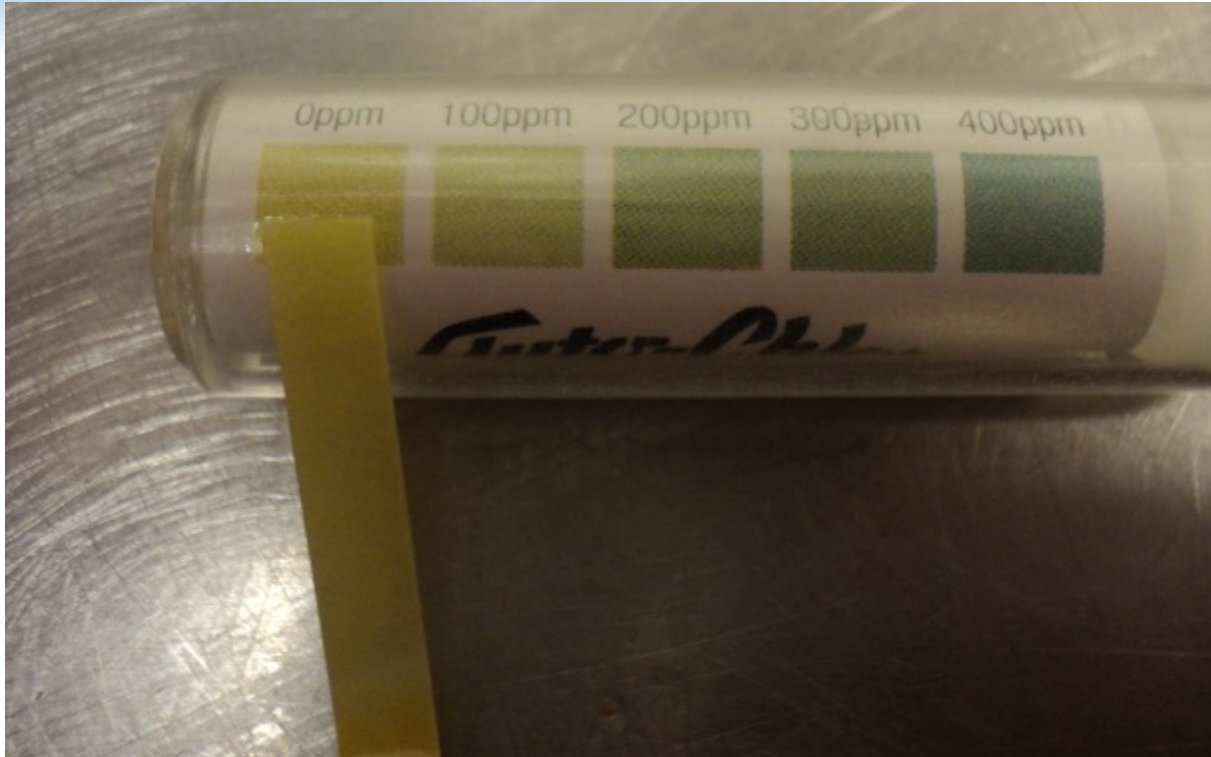
# 3-COMPARTMENT SINK

- Sanitize
  - 50-200 parts per million (ppm) chlorine
  - 200 ppm quaternary ammonia (mix with 75°F water)
  - 25 ppm iodine
  - Use correct immersion time
  - Air dry utensils and equipment
  - Use appropriate test strips to check concentration





# CHECK THE CONCENTRATION



# 3-COMPARTMENT SINK

- Making a 100 ppm Chlorine Solution is as Easy as 1-2-3
  - 1 ounce of plain bleach to 3 gallons water
  - Read the label to confirm!



# 3-COMPARTMENT SINK

- Air Dry
  - Allows sanitizer to continue working
  - Prevents cross contamination
  - Use clean, self-draining location.



# DISHMACHINE

- High Temperature
  - Wash Temperature:
    - Single tank, stationary rack, dual temperature machine is 150°F
    - Single tank, conveyor machine is 160°F
  - Hot Water Sanitization:
    - 180°F at manifold
    - 160°F at plate level

# DISHMACHINE

- Low Temperature
  - Chemical Sanitization Required
  - Water Temperatures According to Manufacturer
  - Chemicals Must Be Auto-dispensed into Final Rinse Water
    - Check Daily
  - Must Have a Visual or Audible Low Sanitizer Indicator



# DISHMACHINE

- Air Dry
  - Allows sanitizer to continue working
  - Prevents cross contamination
  - Use clean, self-draining location.



# IS THIS OK?



# POOR CONDITION





# PROPER STORAGE?



# WHAT'S WRONG?



# FOOD SAFETY RISK FACTORS



## ENVIRONMENTAL CONTAMINATION:

- Improper storage, labeling, or usage of chemicals
- Presence of insects or rodents
- Lack of potable water
- Improper sewage disposal



# PEST CONTROL



- Insects and rodents carry diseases and can contaminate food and food-contact surfaces. Utilize measures to minimize their presence
- Protect outer openings
  - outer doors closed, repair screens, maintain tight fitting doors & openings, use air curtains
- Eliminate harborage conditions
- Use Integrated Pest Management practices



# WHAT'S WRONG?



# CHEMICALS

- These Items Can Be Poisonous Or Toxic If Ingested
  - Detergents
  - Sanitizers
  - Polishes & Cleaners
  - Insecticides
  - Rodenticides
  - First Aid Supplies & Personal Medication



# CHEMICALS

- Storage, Labeling & Use
  - Store separately from foods & food-contact surfaces
  - Never store above foods or food surfaces
  - Label all toxins
  - Use only approved chemical in food areas



# OK?

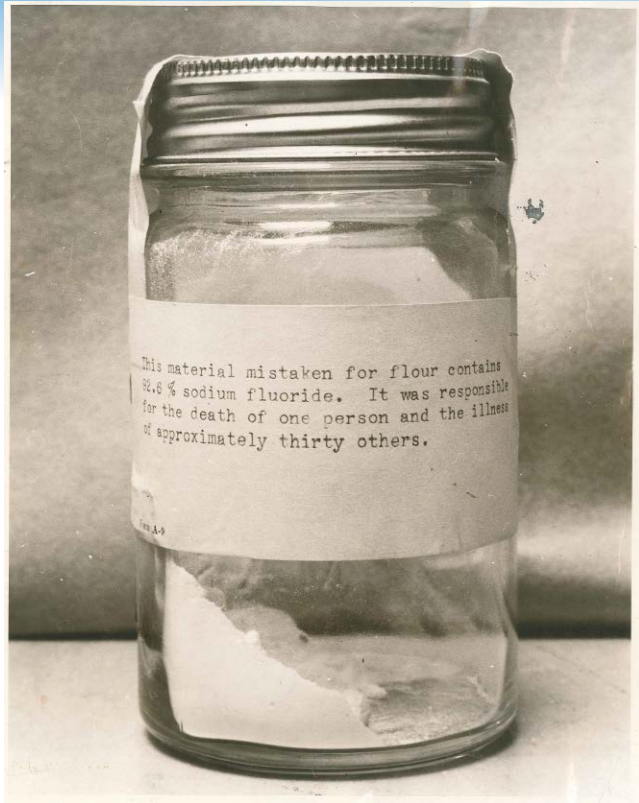




# WHAT'S WRONG?



# LABEL THE BOTTLE



- “This material mistaken for flour contains 92.6% sodium fluoride. It was responsible for the death of one person and the illness of approximately thirty others.” 1944

# LABEL THE BOTTLE



# HARBORAGE



# WHAT'S WRONG?



# WATER SOURCE

- Water from a Public Water Supply
- Water from a Private Water Supply
  - Appropriate well construction
  - Water tested for:
    - total coliforms (0 CFU)
    - fecal coliforms (0 CFU)
    - nitrates (<20 PPM)



# PLUMBING



## Backflow prevention

- Protect water supply
  - Proper installation
  - Air gap or Backflow preventer
- Protect equipment
  - Indirect drain connection

# PROPER PLUMBING?





# PROPER PLUMBING?



# CORRECTIVE ACTIONS

<b>Risk Factor: Approved Source/Sound Condition</b>	<b>Corrective Action</b>
Food from unapproved/unlicensed source or in unsound condition	<ul style="list-style-type: none"><li>• Discard</li><li>• Reject</li><li>• Return</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Handwashing</b>	<b>Corrective Action</b>
Food worker failed to wash hands as needed	<ul style="list-style-type: none"><li>• Instruct worker about handwashing</li><li>• Discard any contaminated food</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Cold Holding</b>	<b>Corrective Action</b>
TCS Food above 41°F for MORE than 4 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>
TCS Food above 41°F for LESS than 4 hours	<ul style="list-style-type: none"><li>• Use immediately</li><li>• Cool below 41°F before total time reaches 4 hours</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Cooking</b>	<b>Corrective Action</b>
Raw Animal Food is undercooked	<ul style="list-style-type: none"><li>• Continue Cooking process until minimum temperature is reached</li><li>• See page 15 for Temperatures</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Hot Holding</b>	<b>Corrective Action</b>
TCS Food below 135°F for MORE than 4 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>
TCS Food below 135°F for LESS than 4 hours	<ul style="list-style-type: none"><li>• Use immediately</li><li>• Reheat to 165°F before total time reaches 4 hours</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Cooling</b>	<b>Corrective Action</b>
TCS Food cooled from 135°F to 70°F in MORE than 2 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>
TCS Food cooled from 135°F to 41°F in MORE than 6 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>
Room temperature TCS Food ingredients cooled to 41°F in MORE than 4 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>



# CORRECTIVE ACTIONS

<b>Risk Factor: Reheating</b>	<b>Corrective Action</b>
TCS Food heated from 41°F to 165°F in MORE than 2 hours	<ul style="list-style-type: none"><li>• Discard</li></ul>





# CONTACT KDA

Prior to opening food operations

For plan review prior to construction or remodeling

For licensing or inspection inquiry

To Report

- Change of ownership or location
- Natural disasters involving food
- Power outages of 2 hours or more
- Transportation accident involving food
- Food establishment complaint
- Reportable employee illness
- Foodborne illness outbreak

To request an educational seminar



# CONTACT KDA

## KANSAS DEPARTMENT OF AGRICULTURE

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# UNSANITARY



# ICE PRESERVATION



# NECESSARY CONDIMENTS



# POTATO CHIP PRINTER



# QUESTIONS?



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